SIEMENS

Data sheet

6ES7314-6BH04-0AB0



SIMATIC S7-300, CPU 314C-2 PTP Compact CPU with MPI, 24 DI/16 DO, 4 AI, 2 AO, 1 Pt100, 4 high-speed counters (60 kHz), integrated interface RS485, Integr. power supply 24 V DC, work memory 192 KB, Front connector (2x 40-pole) and Micro Memory Card required

General information	
HW functional status	01
Firmware version	V3.3
Engineering with	
Programming package	STEP 7 as of V5.5 + SP1 or STEP 7 V5.3 + SP2 or higher with HSP 204
Supply voltage	
Rated value (DC)	
• 24 V DC	Yes
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
external protection for power supply lines (recommendation)	Miniature circuit breaker, type C; min. 2 A; miniature circuit breaker type B, min. 4 A
Mains buffering	
Mains/voltage failure stored energy time	5 ms
• Repeat rate, min.	1 s
Load voltage L+	
Digital inputs	
— Rated value (DC)	24 V

Reverse polarity protection	Yes
	100
Digital outputs	24 V
— Rated value (DC)	
 Reverse polarity protection 	No
Input current	
Current consumption (rated value)	660 mA
Current consumption (in no-load operation), typ.	150 mA
Inrush current, typ.	5 A
l²t	0.7 A ² ·s
Digital inputs	
• from load voltage L+ (without load), max.	80 mA
Digital outputs	
• from load voltage L+, max.	50 mA
Power loss	
Power loss, typ.	13 W
Manage	
Memory Work memory	
• integrated	192 kbyte
	No
expandable	
 Size of retentive memory for retentive data blocks 	64 kbyte
Load memory	
• Plug-in (MMC)	Yes
Plug-in (MMC), max.	8 Mbyte
 Data management on MMC (after last 	10 y
programming), min.	
Backup	
• present	Yes; Guaranteed by MMC (maintenance-free)
• without battery	Yes; Program and data
CPU processing times	
for bit operations, typ.	0.06 µs
for word operations, typ.	0.12 µs
for fixed point arithmetic, typ.	0.16 µs
for floating point arithmetic, typ.	0.59 µs
CPU-blocks	
Number of blocks (total)	1 024; (DBs, FCs, FBs); the maximum number of loadable blocks
	can be reduced by the MMC used.
DB	4.004 N. J. 40000
• Number, max.	1 024; Number range: 1 to 16000
• Size, max.	64 kbyte
FB	

Number, max.	1 024; Number range: 0 to 7999
● Size, max.	64 kbyte
FC	
Number, max.	1 024; Number range: 0 to 7999
• Size, max.	64 kbyte
ОВ	
Description	see instruction list
• Size, max.	64 kbyte
 Number of free cycle OBs 	1; OB 1
 Number of time alarm OBs 	1; OB 10
 Number of delay alarm OBs 	2; OB 20, 21
 Number of cyclic interrupt OBs 	4; OB 32, 33, 34, 35
 Number of process alarm OBs 	1; OB 40
 Number of startup OBs 	1; OB 100
 Number of asynchronous error OBs 	4; OB 80, 82, 85, 87
 Number of synchronous error OBs 	2; OB 121, 122
Nesting depth	
• per priority class	16
 additional within an error OB 	4
Counters, timers and their retentivity	
S7 counter	
Number	256
Retentivity	
— adjustable	Yes
— adjustable — lower limit	Yes 0
— lower limit	0
— lower limit— upper limit	0 255
— lower limit— upper limit— preset	0 255
lower limit upper limit preset Counting range	0 255 Z 0 to Z 7
lower limit upper limit preset Counting range lower limit	0 255 Z 0 to Z 7
lower limit upper limit preset Counting range lower limit upper limit	0 255 Z 0 to Z 7
lower limit upper limit preset Counting range lower limit upper limit IEC counter	0 255 Z 0 to Z 7 0 999
 — lower limit — upper limit — preset Counting range — lower limit — upper limit IEC counter • present 	0 255 Z 0 to Z 7 0 999
 — lower limit — upper limit — preset Counting range — lower limit — upper limit IEC counter • present • Type 	0 255 Z 0 to Z 7 0 999 Yes SFB
 — lower limit — upper limit — preset Counting range — lower limit — upper limit IEC counter • present • Type • Number 	0 255 Z 0 to Z 7 0 999 Yes SFB
 — lower limit — upper limit — preset Counting range — lower limit — upper limit IEC counter • present • Type • Number S7 times 	0 255 Z 0 to Z 7 0 999 Yes SFB Unlimited (limited only by RAM capacity) 256
 — lower limit — upper limit — preset Counting range — lower limit — upper limit IEC counter • present • Type • Number S7 times • Number 	0 255 Z 0 to Z 7 0 999 Yes SFB Unlimited (limited only by RAM capacity) 256 Yes
 — lower limit — upper limit — preset Counting range — lower limit — upper limit IEC counter • present • Type • Number S7 times • Number Retentivity 	0 255 Z 0 to Z 7 0 999 Yes SFB Unlimited (limited only by RAM capacity) 256 Yes 0
 — lower limit — upper limit — preset Counting range — lower limit — upper limit IEC counter • present • Type • Number S7 times • Number Retentivity — adjustable 	0 255 Z 0 to Z 7 0 999 Yes SFB Unlimited (limited only by RAM capacity) 256 Yes

Time range	
Time range — lower limit	10 ms
	9 990 s
— upper limit IEC timer	3 990 5
	Yes
• present	SFB
• Type	
Number	Unlimited (limited only by RAM capacity)
Data areas and their retentivity	
retentive data area in total	All, max. 64 KB
Flag	
Number, max.	256 byte
 Retentivity available 	Yes; MB 0 to MB 255
 Retentivity preset 	MB 0 to MB 15
 Number of clock memories 	8; 1 memory byte
Data blocks	
Retentivity adjustable	Yes; via non-retain property on DB
 Retentivity preset 	Yes
Local data	
• per priority class, max.	32 kbyte; Max. 2048 bytes per block
Address area	
I/O address area	
• Inputs	1 024 byte
InputsOutputs	1 024 byte 1 024 byte
·	
• Outputs	
Outputs of which distributed	1 024 byte
Outputs of which distributed — Inputs	1 024 byte none
Outputs of which distributed — Inputs — Outputs	1 024 byte none
Outputs of which distributed — Inputs — Outputs Process image	none none
 Outputs of which distributed — Inputs — Outputs Process image Inputs 	1 024 byte none none 1 024 byte
Outputs of which distributed — Inputs — Outputs Process image Inputs Outputs Outputs	none none 1 024 byte 1 024 byte 1 024 byte
Outputs of which distributed — Inputs — Outputs Process image Inputs Outputs Outputs Inputs, adjustable	none none 1 024 byte 1 024 byte 1 024 byte 1 024 byte
Outputs of which distributed — Inputs — Outputs Process image Inputs Outputs Outputs Outputs Outputs Outputs, adjustable Outputs, adjustable	none none 1 024 byte 1 024 byte 1 024 byte 1 024 byte 1 024 byte 1 024 byte
Outputs of which distributed — Inputs — Outputs Process image Inputs Outputs Outputs Outputs Inputs, adjustable Outputs, adjustable Inputs, default	1 024 byte none 1 024 byte 1 28 byte 128 byte
Outputs of which distributed — Inputs — Outputs Process image Inputs Outputs Outputs Inputs, adjustable Outputs, adjustable Inputs, default Outputs, default	1 024 byte none 1 024 byte 1 28 byte 128 byte
Outputs of which distributed — Inputs — Outputs Process image Inputs Outputs Outputs Inputs, adjustable Outputs, adjustable Inputs, default Outputs, default Default addresses of the integrated channels	1 024 byte none 1 024 byte 1 28 byte 128 byte
Outputs of which distributed — Inputs — Outputs Process image Inputs Outputs Outputs Inputs, adjustable Outputs, adjustable Inputs, default Outputs, default Default addresses of the integrated channels — Digital inputs — Digital outputs	1 024 byte none 1 024 byte 1 28 byte 128 byte 128 byte
Outputs of which distributed — Inputs — Outputs Process image Inputs Outputs Outputs Inputs, adjustable Outputs, adjustable Inputs, default Outputs, default Default addresses of the integrated channels — Digital inputs — Digital outputs — Analog inputs	none none 1 024 byte 1 128 byte 1 28 byte 1 28 byte 1 24.0 to 126.7 1 24.0 to 125.7
Outputs of which distributed — Inputs — Outputs Process image Inputs Outputs Inputs Outputs Inputs, adjustable Outputs, adjustable Inputs, default Outputs, default Default addresses of the integrated channels — Digital inputs — Digital outputs — Analog outputs — Analog outputs	none none 1 024 byte 1 28 byte 128 byte 128 byte 128 byte 125.7 752 to 761
Outputs of which distributed — Inputs — Outputs Process image Inputs Outputs Outputs Inputs, adjustable Outputs, adjustable Inputs, default Outputs, default Default addresses of the integrated channels — Digital inputs — Digital outputs — Analog inputs — Analog outputs Digital channels	none none 1 024 byte 1 28 byte 128 byte 128 byte 128 byte 125.7 752 to 761
Outputs of which distributed — Inputs — Outputs Process image Inputs Outputs Outputs Inputs, adjustable Outputs, adjustable Inputs, default Outputs, default Default addresses of the integrated channels — Digital inputs — Digital outputs — Analog inputs — Analog outputs	none none 1 024 byte 1 128 byte 1 28 byte 1 28 byte 1 28 byte 1 25 to 761 752 to 755

Outputs	1 008
— of which central	1 008
Analog channels	
• Inputs	253
— of which central	253
Outputs	250
— of which central	250
Hardware configuration	
Number of expansion units, max.	3
Number of DP masters	
• integrated	none
• via CP	4
Number of operable FMs and CPs (recommended)	
• FM	8
• CP, PtP	8
• CP, LAN	10
Rack	
• Racks, max.	4
 Modules per rack, max. 	8; In rack 3 max. 7
Time of day	
Clock	
Hardware clock (real-time)	Yes
 retentive and synchronizable 	Yes
Backup time	6 wk; At 40 °C ambient temperature
 Deviation per day, max. 	10 s; Typ.: 2 s
 Behavior of the clock following POWER-ON 	Clock continues running after POWER OFF
 Behavior of the clock following expiry of backup period 	Clock continues to run with the time at which the power failure occurred
Operating hours counter	
Number	1
Number/Number range	0
Range of values	0 to 2^31 hours (when using SFC 101)
Granularity	1 h
• retentive	Yes; Must be restarted at each restart
Clock synchronization	
• supported	Yes
• to MPI, master	Yes
• 4- MDL -l	
to MPI, slave	Yes
• to MPI, slave • in AS, master	Yes Yes

Number of digital inputs	24	
 of which inputs usable for technological 	16	
functions		
integrated channels (DI)	24	
Input characteristic curve in accordance with IEC	Yes	
61131, type 1		
Number of simultaneously controllable inputs		
horizontal installation		
— up to 40 °C, max.	24	
— up to 60 °C, max.	12	
vertical installation		
— up to 40 °C, max.	12	
Input voltage		
• Rated value (DC)	24 V	
• for signal "0"	-3 to +5V	
• for signal "1"	+15 to +30V	
Input current		
• for signal "1", typ.	8 mA	
Input delay (for rated value of input voltage)		
for standard inputs		
— parameterizable	Yes; 0.1 / 0.3 / 3 / 15 ms (You can reconfigure the input delay of	
·	the standard inputs during program runtime. Please note that	
	under certain circumstances your newly set filter time may not be	
	effective until the next filter cycle.)	
— Rated value	3 ms	
for technological functions		
— at "0" to "1", max.	8 μs; Minimum pulse width/minimum pause between pulses at	
	maximum counting frequency	
Cable length		
• shielded, max.	1 000 m; 50 m for technological functions	
• unshielded, max.	600 m; For technological functions: No	
for technological functions		
— shielded, max.	50 m; at maximum count frequency	
— unshielded, max.	not allowed	
Digital outputs		
Number of digital outputs	16	
of which high-speed outputs	4; Notice: You cannot connect the fast outputs of your CPU in	
or winderinger-speed outputs	parallel	
integrated channels (DO)	16	
Short-circuit protection	Yes; Clocked electronically	
Response threshold, typ.	1 A	
Limitation of inductive shutdown voltage to	L+ (-48 V)	
Controlling a digital input	Yes	
'		

Switching capacity of the outputs	
● on lamp load, max.	5 W
Load resistance range	
• lower limit	48 Ω
• upper limit	4 kΩ
Output voltage	
• for signal "1", min.	L+ (-0.8 V)
Output current	
● for signal "1" rated value	500 mA
• for signal "1" permissible range, min.	5 mA
• for signal "1" permissible range, max.	0.6 A
• for signal "1" minimum load current	5 mA
• for signal "0" residual current, max.	0.5 mA
Parallel switching of two outputs	
• for uprating	No
 for redundant control of a load 	Yes
Switching frequency	
• with resistive load, max.	100 Hz
• with inductive load, max.	0.5 Hz
• on lamp load, max.	100 Hz
• of the pulse outputs, with resistive load, max.	2.5 kHz
Total current of the outputs (per group)	
horizontal installation	
— up to 40 °C, max.	3 A
— up to 60 °C, max.	2 A
vertical installation	
— up to 40 °C, max.	2 A
Cable length	
• shielded, max.	1 000 m
• unshielded, max.	600 m
Analog inputs	
Number of analog inputs	5
For voltage/current measurement	4
For resistance/resistance thermometer	1
measurement	
integrated channels (AI)	5; 4x current/voltage, 1x resistance
permissible input voltage for current input (destruction limit), max.	5 V; Permanent
permissible input voltage for voltage input (destruction limit), max.	30 V; Permanent
permissible input current for voltage input (destruction limit), max.	0.5 mA; Permanent

permissible input current for current input (destruction limit), max.	50 mA; Permanent
No-load voltage for resistance-type transmitter, typ.	3.3 V
Constant measurement current for resistance-type transmitter, typ.	1.25 mA
Technical unit for temperature measurement adjustable	Yes; Degrees Celsius / degrees Fahrenheit / Kelvin
Input ranges	
Voltage	Yes; ± 10 V / 100 k Ω ; 0 V to 10 V / 100 k Ω
Current	Yes; ±20 mA / 100 $\Omega;$ 0 mA to 20 mA / 100 $\Omega;$ 4 mA to 20 mA / 100 Ω
 Resistance thermometer 	Yes; Pt 100 / 10 MΩ
Resistance	Yes; 0 Ω to 600 Ω / 10 $M\Omega$
Input ranges (rated values), voltages	
• 0 to +10 V	Yes
Input resistance (0 to 10 V)	100 kΩ
Input ranges (rated values), currents	
• 0 to 20 mA	Yes
Input resistance (0 to 20 mA)	100 Ω
• -20 mA to +20 mA	Yes
• Input resistance (-20 mA to +20 mA)	100 Ω
• 4 mA to 20 mA	Yes
 Input resistance (4 mA to 20 mA) 	100 Ω
Input ranges (rated values), resistance thermometer	
● Pt 100	Yes
• Input resistance (Pt 100)	10 MΩ
Input ranges (rated values), resistors	
• 0 to 600 ohms	Yes
Input resistance (0 to 600 ohms)	10 MΩ
Thermocouple (TC)	
Temperature compensation	
— parameterizable	No
Characteristic linearization	
parameterizable	Yes; by software
— for resistance thermometer	Pt 100
Cable length	
• shielded, max.	100 m
Analog outputs	
Number of analog outputs	2
integrated channels (AO)	2
Voltage output, short-circuit protection	Yes
Voltage output, short-circuit current, max.	55 mA

Current output, no-load voltage, max.	14 V
Output ranges, voltage	
• 0 to 10 V	Yes
• -10 V to +10 V	Yes
Output ranges, current	
• 0 to 20 mA	Yes
• -20 mA to +20 mA	Yes
• 4 mA to 20 mA	Yes
Connection of actuators	
for voltage output two-wire connection	Yes; Without compensation of the line resistances
for voltage output four-wire connection	No
for current output two-wire connection	Yes
Load impedance (in rated range of output)	
with voltage outputs, min.	1 kΩ
 with voltage outputs, capacitive load, max. 	0.1 μF
with current outputs, max.	300 Ω
with current outputs, inductive load, max.	0.1 mH
Destruction limits against externally applied voltages an	d currents
Voltages at the outputs towards MANA	16 V; Permanent
Current, max.	50 mA; Permanent
Cable length	
• shielded, max.	200 m
	200 m
Analog value generation for the inputs	
	200 m Actual value encryption (successive approximation)
Analog value generation for the inputs Measurement principle	
Analog value generation for the inputs Measurement principle Integration and conversion time/resolution per channel	Actual value encryption (successive approximation)
Analog value generation for the inputs Measurement principle Integration and conversion time/resolution per channel • Resolution with overrange (bit including sign),	Actual value encryption (successive approximation)
Analog value generation for the inputs Measurement principle Integration and conversion time/resolution per channel • Resolution with overrange (bit including sign), max.	Actual value encryption (successive approximation) 12 bit
Analog value generation for the inputs Measurement principle Integration and conversion time/resolution per channel Resolution with overrange (bit including sign), max. Integration time, parameterizable	Actual value encryption (successive approximation) 12 bit Yes; 16.6 / 20 ms
Analog value generation for the inputs Measurement principle Integration and conversion time/resolution per channel • Resolution with overrange (bit including sign), max. • Integration time, parameterizable • Interference voltage suppression for	Actual value encryption (successive approximation) 12 bit Yes; 16.6 / 20 ms
Analog value generation for the inputs Measurement principle Integration and conversion time/resolution per channel • Resolution with overrange (bit including sign), max. • Integration time, parameterizable • Interference voltage suppression for interference frequency f1 in Hz	Actual value encryption (successive approximation) 12 bit Yes; 16.6 / 20 ms 50 / 60 Hz
Analog value generation for the inputs Measurement principle Integration and conversion time/resolution per channel • Resolution with overrange (bit including sign), max. • Integration time, parameterizable • Interference voltage suppression for interference frequency f1 in Hz • permissible input frequency, max. • Time constant of the input filter • Basic execution time of the module (all	Actual value encryption (successive approximation) 12 bit Yes; 16.6 / 20 ms 50 / 60 Hz 400 Hz
Analog value generation for the inputs Measurement principle Integration and conversion time/resolution per channel Resolution with overrange (bit including sign), max. Integration time, parameterizable Interference voltage suppression for interference frequency f1 in Hz permissible input frequency, max. Time constant of the input filter	Actual value encryption (successive approximation) 12 bit Yes; 16.6 / 20 ms 50 / 60 Hz 400 Hz 0.38 ms
Analog value generation for the inputs Measurement principle Integration and conversion time/resolution per channel • Resolution with overrange (bit including sign), max. • Integration time, parameterizable • Interference voltage suppression for interference frequency f1 in Hz • permissible input frequency, max. • Time constant of the input filter • Basic execution time of the module (all	Actual value encryption (successive approximation) 12 bit Yes; 16.6 / 20 ms 50 / 60 Hz 400 Hz 0.38 ms
Analog value generation for the inputs Measurement principle Integration and conversion time/resolution per channel • Resolution with overrange (bit including sign), max. • Integration time, parameterizable • Interference voltage suppression for interference frequency f1 in Hz • permissible input frequency, max. • Time constant of the input filter • Basic execution time of the module (all channels released)	Actual value encryption (successive approximation) 12 bit Yes; 16.6 / 20 ms 50 / 60 Hz 400 Hz 0.38 ms
Analog value generation for the inputs Measurement principle Integration and conversion time/resolution per channel Resolution with overrange (bit including sign), max. Integration time, parameterizable Interference voltage suppression for interference frequency f1 in Hz permissible input frequency, max. Time constant of the input filter Basic execution time of the module (all channels released) Analog value generation for the outputs	Actual value encryption (successive approximation) 12 bit Yes; 16.6 / 20 ms 50 / 60 Hz 400 Hz 0.38 ms
Analog value generation for the inputs Measurement principle Integration and conversion time/resolution per channel Resolution with overrange (bit including sign), max. Integration time, parameterizable Interference voltage suppression for interference frequency f1 in Hz permissible input frequency, max. Time constant of the input filter Basic execution time of the module (all channels released) Analog value generation for the outputs Integration and conversion time/resolution per channel	Actual value encryption (successive approximation) 12 bit Yes; 16.6 / 20 ms 50 / 60 Hz 400 Hz 0.38 ms 1 ms
Analog value generation for the inputs Measurement principle Integration and conversion time/resolution per channel Resolution with overrange (bit including sign), max. Integration time, parameterizable Interference voltage suppression for interference frequency f1 in Hz permissible input frequency, max. Time constant of the input filter Basic execution time of the module (all channels released) Analog value generation for the outputs Integration and conversion time/resolution per channel Resolution with overrange (bit including sign), max. Conversion time (per channel)	Actual value encryption (successive approximation) 12 bit Yes; 16.6 / 20 ms 50 / 60 Hz 400 Hz 0.38 ms 1 ms
Analog value generation for the inputs Measurement principle Integration and conversion time/resolution per channel Resolution with overrange (bit including sign), max. Integration time, parameterizable Interference voltage suppression for interference frequency f1 in Hz permissible input frequency, max. Time constant of the input filter Basic execution time of the module (all channels released) Analog value generation for the outputs Integration and conversion time/resolution per channel Resolution with overrange (bit including sign), max. Conversion time (per channel) Settling time	Actual value encryption (successive approximation) 12 bit Yes; 16.6 / 20 ms 50 / 60 Hz 400 Hz 0.38 ms 1 ms
Analog value generation for the inputs Measurement principle Integration and conversion time/resolution per channel Resolution with overrange (bit including sign), max. Integration time, parameterizable Interference voltage suppression for interference frequency f1 in Hz permissible input frequency, max. Time constant of the input filter Basic execution time of the module (all channels released) Analog value generation for the outputs Integration and conversion time/resolution per channel Resolution with overrange (bit including sign), max. Conversion time (per channel)	Actual value encryption (successive approximation) 12 bit Yes; 16.6 / 20 ms 50 / 60 Hz 400 Hz 0.38 ms 1 ms

•	for inductive load	0.5 ms
•	IOI IIIUUCIIVE IOAU	0.0 1110

Encoder	
Connection of signal encoders	
• for voltage measurement	Yes
• for current measurement as 2-wire transducer	Yes; with external supply
• for current measurement as 4-wire transducer	Yes
 for resistance measurement with two-wire connection 	Yes; Without compensation of the line resistances
 for resistance measurement with three-wire connection 	No
 for resistance measurement with four-wire connection 	No
Connectable encoders	
• 2-wire sensor	Yes
 permissible quiescent current (2-wire sensor), max. 	1.5 mA
Errors/accuracies	
Temperature error (relative to input range), (+/-)	0.006 %/K
Crosstalk between the inputs, min.	60 dB
Repeat accuracy in steady state at 25 °C (relative to	0.06 %
input range), (+/-)	
Output ripple (relative to output range, bandwidth 0 to 50 kHz), (+/-)	0.1 %
Linearity error (relative to output range), (+/-)	0.15 %
Temperature error (relative to output range), (+/-)	0.01 %/K
Crosstalk between the outputs, min.	60 dB
Repeat accuracy in steady state at 25 °C (relative to output range), (+/-)	0.06 %
Operational error limit in overall temperature range	
 Voltage, relative to input range, (+/-) 	1 %
 Current, relative to input range, (+/-) 	1 %
• Resistance, relative to input range, (+/-)	1 %
 Voltage, relative to output range, (+/-) 	1 %
 Current, relative to output range, (+/-) 	1 %
Basic error limit (operational limit at 25 °C)	
 Voltage, relative to input range, (+/-) 	0.8 %; Linearity error ±0.06 %
 Current, relative to input range, (+/-) 	0.8 %; Linearity error ±0.06 %
• Resistance, relative to input range, (+/-)	0.8 %; Linearity error ±0.2 %
 Resistance thermometer, relative to input range, (+/-) 	0.8 %
 Voltage, relative to output range, (+/-) 	0.8 %
• Current, relative to output range, (+/-)	0.8 %
Interference voltage suppression for f = n x (f1 +/- 1 %),	f1 = interference frequency

 Series mode interference (peak value of interference < rated value of input range), min. 	30 dB
• Common mode interference, min.	40 dB
Interfaces	
Number of industrial Ethernet interfaces	0
Number of PROFINET interfaces	0
Number of RS 485 interfaces	1; MPI
Number of RS 422 interfaces	1; RS 422/485 combined
Point-to-point connection	
• Cable length, max.	1 200 m
Integrated protocol driver	
— 3964 (R)	Yes
— ASCII	Yes
— RK512	Yes
Transmission rate, RS 422/485	
— with 3964 (R) protocol, max.	19.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex
— with ASCII protocol, max.	19.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex
— with RK 512 protocol, max.	19.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex
1. Interface	
Interface type	Integrated RS 485 interface
Physics	RS 485
Isolated	No
Power supply to interface (15 to 30 V DC), max.	200 mA
Protocols	Yes
• MPI	
PROFIBUS DP master	No
PROFIBUS DP slave	No
Point-to-point connection	No
MPI	407.511.97
Transmission rate, max.	187.5 kbit/s
Services	
— PG/OP communication	Yes
— Routing	No
 Global data communication 	Yes
— S7 basic communication	Yes
— S7 communication	Yes; Only server, configured on one side
 — S7 communication, as client 	No; but via CP and loadable FB
 — S7 communication, as server 	Yes
2. Interface	
Interface type	Integrated RS 422/ 485 interface
Physics	RS 422 / 485 (X.27)

Isolated	Yes
Power supply to interface (15 to 30 V DC), max.	No
Protocols	
• MPI	No
 PROFINET IO Controller 	No
PROFINET IO Device	No
PROFINET CBA	No
PROFIBUS DP master	No
PROFIBUS DP slave	No
Point-to-point connection	Yes
Point-to-point connection	
Transmission rate, max.	19.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex
 Interface controllable from the user program 	Yes
• Interface can trigger alarm/interrupt in the user	Yes; Message on break - identification
program	
Communication functions	
PG/OP communication	Yes
Data record routing	No
Global data communication	
• supported	Yes
 Number of GD loops, max. 	8
 Number of GD packets, max. 	8
 Number of GD packets, transmitter, max. 	8
 Number of GD packets, receiver, max. 	8
 Size of GD packets, max. 	22 byte
• Size of GD packet (of which consistent), max.	22 byte
S7 basic communication	
• supported	Yes
User data per job, max.	76 byte
 User data per job (of which consistent), max. 	76 byte; 76 bytes (with X_SEND or X_RCV); 64 bytes (with X_PUT or X_GET as server)
S7 communication	
● supported	Yes
• as server	Yes
• as client	Yes; Via CP and loadable FB
 User data per job, max. 	180 kbyte; With PUT/GET
• User data per job (of which consistent), max.	240 byte; as server
S5 compatible communication	
● supported	Yes; via CP and loadable FC
Number of connections	
• overall	12
 usable for PG communication 	11

 reserved for PG communication 	1
— adjustable for PG communication, min.	1
— adjustable for PG communication, max.	11
 usable for OP communication 	11
 reserved for OP communication 	1
— adjustable for OP communication, min.	1
— adjustable for OP communication, max.	11
 usable for S7 basic communication 	8
 reserved for S7 basic communication 	0
 adjustable for S7 basic communication, 	0
min.	
 adjustable for S7 basic communication, 	8
max.	

S7 message functions	
Number of login stations for message functions, max.	12; Depending on the configured connections for PG/OP and S7
	basic communication
Process diagnostic messages	Yes
simultaneously active Alarm-S blocks, max.	300

Test commissioning functions	
Status block	Yes; Up to 2 simultaneously
Single step	Yes
Number of breakpoints	4
Status/control	
Status/control variable	Yes
Variables	Inputs, outputs, memory bits, DB, times, counters
Number of variables, max.	30
— of which status variables, max.	30
— of which control variables, max.	14
Forcing	
• Forcing	Yes
Forcing, variables	Inputs, outputs
 Number of variables, max. 	10
Diagnostic buffer	
• present	Yes
 Number of entries, max. 	500
— adjustable	No
of which powerfail-proof	100; Only the last 100 entries are retained
Number of entries readable in RUN, max.	499
— adjustable	Yes; From 10 to 499
— preset	10
Service data	

• can be read out	Yes
Interrupts/diagnostics/status information	
Diagnostics indication LED	
Status indicator digital input (green)	Yes
• Status indicator digital output (green)	Yes
Integrated Functions	
Number of counters	4; See "Technological Functions" manual
Counting frequency (counter) max.	60 kHz
Frequency measurement	Yes
Number of frequency meters	4; up to 60 kHz (see "Technological Functions" manual)
controlled positioning	Yes
integrated function blocks (closed-loop control)	Yes; PID controller (see "Technological Functions" manual)
PID controller	Yes
Number of pulse outputs	4; Pulse width modulation up to 2.5 kHz (see "Technological Functions" Manual)
Limit frequency (pulse)	2.5 kHz
Potential separation	
Potential separation digital inputs	
 Potential separation digital inputs 	Yes
• between the channels	No
 between the channels and backplane bus 	Yes
Potential separation digital outputs	
Potential separation digital outputs	Yes
• between the channels	Yes
 between the channels, in groups of 	8
 between the channels and backplane bus 	Yes
Potential separation analog inputs	
Potential separation analog inputs	Yes; common for analog I/O
between the channels	No
between the channels and backplane bus	Yes
Potential separation analog outputs	
Potential separation analog outputs	Yes; common for analog I/O
• between the channels	No
between the channels and backplane bus	Yes
·	
Permissible potential difference	
Between the inputs and MANA (UCM)	8 V DC
Isolation	
Isolation tested with	600 V DC
Ambient conditions	
Ambient temperature during operation	

• min.	0 °C
• max.	60 °C

Configuration		
Configuration software		
• STEP 7	Yes; STEP 7 V5.5 + SP1 or higher or STEP 7 V5.3 + SP2 or higher with HSP 203	
• STEP 7 Lite	No	
Programming		
Command set	see instruction list	
 Nesting levels 	8	
 System functions (SFC) 	see instruction list	
 System function blocks (SFB) 	see instruction list	
Programming language		
— LAD	Yes	
— FBD	Yes	
— STL	Yes	
— SCL	Yes	
— CFC	Yes	
— GRAPH	Yes	
— HiGraph®	Yes	
Know-how protection		
User program protection/password protection	Yes	
Block encryption	Yes; With S7 block Privacy	
Dimensions		
Width	120 mm	
Height	125 mm	
Depth	130 mm	
Weights		
Weight, approx.	680 g	

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