SIEMENS

Data sheet

6ES7518-4AP00-0AB0

SIMATIC S7-1500, CPU 1518-4 PN/DP, Central processing unit with work memory 4 MB for program and 20 MB for data, 1st interface: PROFINET IRT with 2-port switch, 2nd interface: PROFINET RT, 3rd interface: Ethernet, 4th interface: PROFIBUS, 1 ns bit-performance, SIMATIC Memory Card required



General information	
Product type designation	CPU 1518-4 PN/DP
HW functional status	FS05
Firmware version	V2.5
Engineering with	
 STEP 7 TIA Portal configurable/integrated as of version 	V15 (FW V2.5) / V13 (FW V1.5) or higher
Configuration control	
via dataset	Yes
Display	
Screen diagonal [cm]	6.1 cm
Control elements	
Number of keys	6
Mode selector switch	1
Supply voltage	
Type of supply voltage	24 \/ DC
Type of supply voltage	24 V DC

permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	
Mains/voltage failure stored energy time	5 ms
Repeat rate, min.	1/s
	1/5
Input current	
Current consumption (rated value)	1.55 A
Inrush current, max.	2.4 A; Rated value
l²t	0.02 A ² ·s
Power	
Infeed power to the backplane bus	12 W
Power consumption from the backplane bus	30 W
(balanced)	
Power loss	
Power loss typ.	24 W
Memory	
Number of slots for SIMATIC memory card	1
SIMATIC memory card required	Yes
Work memory	
 integrated (for program) 	4 Mbyte
 integrated (for data) 	20 Mbyte
Load memory	
Plug-in (SIMATIC Memory Card), max.	32 Gbyte
Backup	
maintenance-free	Yes
CPU processing times	
for bit operations, typ.	1 ns
for word operations, typ.	2 ns
for fixed point arithmetic, typ.	2 ns
for floating point arithmetic, typ.	6 ns
CPU-blocks	
Number of elements (total)	10 000; Blocks (OB, FB, FC, DB) and UDTs
DB	
Number range	1 60 999; subdivided into: number range that can be used by
	the user: 1 59 999, and number range of DBs created via SFC 86: 60 000 60 999
• Size, max.	16 Mbyte; For non-optimized block accesses, the max. size of the DB is 64 KB
FB	
Number range	0 65 535
• Size, max.	1 Mbyte

FC	
Number range	0 65 535
• Size, max.	1 Mbyte
OB	
• Size, max.	1 Mbyte
 Number of free cycle OBs 	100
 Number of time alarm OBs 	20
 Number of delay alarm OBs 	20
 Number of cyclic interrupt OBs 	20; With minimum OB 3x cycle of 100 μs
 Number of process alarm OBs 	50
 Number of DPV1 alarm OBs 	3
 Number of isochronous mode OBs 	2
 Number of technology synchronous alarm OBs 	2
 Number of startup OBs 	100
 Number of asynchronous error OBs 	4
 Number of synchronous error OBs 	2
 Number of diagnostic alarm OBs 	1
Nesting depth	
 per priority class 	24
Counters, timers and their retentivity	
S7 counter	
Number	2 048
• Number Retentivity	2 048
	2 048 Yes
Retentivity	
Retentivity — adjustable	
Retentivity — adjustable IEC counter	Yes
Retentivity — adjustable IEC counter • Number	Yes
Retentivity — adjustable IEC counter • Number Retentivity	Yes Any (only limited by the main memory)
Retentivity — adjustable IEC counter • Number Retentivity — adjustable	Yes Any (only limited by the main memory)
Retentivity adjustable IEC counter • Number Retentivity adjustable S7 times	Yes Any (only limited by the main memory) Yes
Retentivity adjustable IEC counter • Number Retentivity adjustable S7 times • Number	Yes Any (only limited by the main memory) Yes
Retentivity adjustable IEC counter • Number Retentivity adjustable S7 times • Number Retentivity	Yes Any (only limited by the main memory) Yes 2 048 Yes
Retentivity adjustable IEC counter • Number Retentivity adjustable S7 times • Number Retentivity adjustable S7 times • Number Retentivity adjustable	Yes Any (only limited by the main memory) Yes 2 048
Retentivity adjustable IEC counter • Number Retentivity adjustable S7 times • Number Retentivity adjustable IEC timer	Yes Any (only limited by the main memory) Yes 2 048 Yes Any (only limited by the main memory)
Retentivity adjustableIEC counter• NumberRetentivity adjustableS7 times• NumberRetentivity adjustableIEC timer• Number	Yes Any (only limited by the main memory) Yes 2 048 Yes
Retentivity adjustableIEC counter• NumberRetentivity adjustableS7 times• NumberRetentivity adjustableIEC timer• NumberRetentivity	Yes Any (only limited by the main memory) Yes 2 048 Yes Any (only limited by the main memory)
Retentivity adjustable IEC counter • Number Retentivity adjustable S7 times • Number Retentivity adjustable IEC timer • Number Retentivity adjustable IEC timer • Number Retentivity adjustable IEC timer • Number Retentivity adjustable Retentivity Retentive data area (incl. timers, counters, flags),	Yes Any (only limited by the main memory) Yes 2 048 Yes Any (only limited by the main memory) Yes
Retentivity adjustable IEC counter • Number Retentivity adjustable S7 times • Number Retentivity adjustable IEC timer • Number Retentivity adjustable IEC timer • Number Retentivity adjustable IEC timer • Number Retentivity adjustable Data areas and their retentivity Retentive data area (incl. timers, counters, flags), max.	Yes Any (only limited by the main memory) Yes 2 048 Yes Any (only limited by the main memory) Yes 768 kbyte; In total; available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 700 KB
Retentivity adjustable IEC counter • Number Retentivity adjustable S7 times • Number Retentivity adjustable IEC timer • Number Retentivity adjustable IEC timer • Number Retentivity adjustable IEC timer • Number Retentivity adjustable Retentivity Ret	Yes Any (only limited by the main memory) Yes 2 048 Yes Any (only limited by the main memory) Yes

Flag	
• Number, max.	16 kbyte
Number of clock memories	8; 8 clock memory bit, grouped into one clock memory byte
Data blocks	
 Retentivity adjustable 	Yes
Retentivity preset	No
Local data	
 per priority class, max. 	64 kbyte; max. 16 KB per block
Address area	
Address area Number of IO modules	16 384; max. number of modules / submodules
I/O address area	
Inputs	32 kbyte; All inputs are in the process image
Outputs	32 kbyte; All outputs are in the process image
per integrated IO subsystem	
— Inputs (volume)	16 kbyte; 16 KB via the integrated PROFINET IO interface X1, 8 KB via the integrated PROFINET IO interface X2 and via the integrated PROFIBUS DP interface
— Outputs (volume)	16 kbyte; 16 KB via the integrated PROFINET IO interface X1, 8 KB via the integrated PROFINET IO interface X2 and via the integrated PROFIBUS DP interface
per CM/CP	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
Subprocess images	
 Number of subprocess images, max. 	32
Hardware configuration	
Number of distributed IO systems	64; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)
Number of DP masters	
• integrated	1
● Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Number of IO Controllers	
• integrated	2
● Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Rack	
 Modules per rack, max. 	32; CPU + 31 modules
 Number of lines, max. 	1
PtP CM	

the number of connectable PtP CMs is only limited by the number of available slots

• Number of PtP CMs

Time of day	
Clock	
• Туре	Hardware clock
 Backup time 	6 wk; At 40 °C ambient temperature, typically
 Deviation per day, max. 	10 s; Typ.: 2 s
Operating hours counter	
Number	16
Clock synchronization	
 supported 	Yes
• to DP, master	Yes
• in AS, master	Yes
● in AS, slave	Yes
• on Ethernet via NTP	Yes
Interfaces	
Number of PROFINET interfaces	3
Number of PROFIBUS interfaces	1
1. Interface	
Interface types	
 Number of ports 	2
 integrated switch 	Yes
 RJ 45 (Ethernet) 	Yes; X1
Protocols	
IP protocol	Yes; IPv4
 PROFINET IO Controller 	Yes
PROFINET IO Device	Yes
 SIMATIC communication 	Yes
 Open IE communication 	Yes
Web server	Yes
Media redundancy	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0
PROFINET IO Controller	
Services	
— PG/OP communication	Yes
— S7 routing	Yes
— Isochronous mode	Yes
— Open IE communication	Yes
— IRT	Yes
— MRP	Yes; As MRP redundancy manager and/or MRP client; max. number of devices in the ring: 50
— MRPD	Yes; Requirement: IRT

DDOElenerey	Yes
— PROFlenergy	Yes; Max. 32 PROFINET devices
— Prioritized startup	
 Number of connectable IO Devices, max. 	512; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
 — Of which IO devices with IRT, max. 	64
 — Number of connectable IO Devices for RT, 	512
max.	
— of which in line, max.	512
— Number of IO Devices that can be	8; in total across all interfaces
simultaneously activated/deactivated, max.	
— Number of IO Devices per tool, max.	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO
	devices, and on the quantity of configured user data
Update time for IRT	405
— for send cycle of 125 µs	125 µs
— for send cycle of 187.5 μs	187.5 µs
— for send cycle of 250 μs	250 μs to 4 ms
— for send cycle of 500 μs	500 μs to 8 ms
— for send cycle of 1 ms	1 ms to 16 ms
— for send cycle of 2 ms	2 ms to 32 ms
— for send cycle of 4 ms	4 ms to 64 ms
— With IRT and parameterization of "odd"	Update time = set "odd" send clock (any multiple of 125 µs: 375
send cycles	μs, 625 μs 3 875 μs)
Update time for RT	250 up to 100 mg
— for send cycle of 250 µs	250 μs to 128 ms
— for send cycle of 500 μs	500 μs to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms	4 ms to 512 ms
PROFINET IO Device	
Services	
— PG/OP communication	Yes
— S7 routing	Yes
— Isochronous mode	No
— Open IE communication	Yes
— IRT	Yes
— MRP	Yes
— MRPD	Yes; Requirement: IRT
— PROFlenergy	Yes
— Shared device	Yes

 — Number of IO Controllers with shared device, max. 	4
— Asset management record	Yes; Per user program
2. Interface	
Interface types	
 Number of ports 	1
 integrated switch 	No
• RJ 45 (Ethernet)	Yes; X2
Protocols	
IP protocol	Yes; IPv4
PROFINET IO Controller	Yes
PROFINET IO Device	Yes
 SIMATIC communication 	Yes
Open IE communication	Yes
Web server	Yes
Media redundancy	No
PROFINET IO Controller	
Services	
— PG/OP communication	Yes
— S7 routing	Yes
— Isochronous mode	No
— Open IE communication	Yes
— IRT	No
— MRP	No
— MRPD	No
— PROFlenergy	Yes
— Prioritized startup	No
— Number of connectable IO Devices, max.	128; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
 — Number of connectable IO Devices for RT, max. 	128
— of which in line, max.	128
 — Number of IO Devices that can be simultaneously activated/deactivated, max. 	8; in total across all interfaces
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for RT	
— for send cycle of 1 ms	1 ms to 512 ms
PROFINET IO Device	
Services	
— PG/OP communication	Yes

- 57 100000	Yes
	No
	Yes
	No
	No
	No
	Yes
	No
	Yes
	4
device, max.	-
	Yes; Per user program
3. Interface	
Interface types	1
	1
	No
	Yes; X3
Protocols	
	Yes; IPv4
	No
	No
	Yes
	Yes
Web server	Yes
4. Interface	
Interface types	
Number of ports	1
• RS 485	Yes; X4
Protocols	
PROFIBUS DP master	Yes
PROFIBUS DP slave	No
SIMATIC communication	Yes
Interface types	
RJ 45 (Ethernet)	
• 100 Mbps	Yes
• 1000 Mbps	Yes; Only possible at the X3 interface of the CPU 1518
Autonegotiation	Yes
Autocrossing	Yes
Industrial Ethernet status LED	Yes
RS 485	

• Transmis	sion rate,	max.
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12 Mbit/s

rotocols	
Number of connections	
 Number of connections, max. 	384; via integrated interfaces of the CPU and connected CPs / CMs
 Number of connections reserved for ES/HMI/web 	10
 Number of connections via integrated interfaces 	192
 Number of S7 routing paths 	64; in total, only 16 S7-Routing connections are supported via PROFIBUS
SIMATIC communication	
 S7 communication, as server 	Yes
 S7 communication, as client 	Yes
• User data per job, max.	See online help (S7 communication, user data size)
Open IE communication	
• TCP/IP	Yes
— Data length, max.	64 kbyte
 — several passive connections per port, supported 	Yes
• ISO-on-TCP (RFC1006)	Yes
— Data length, max.	64 kbyte
• UDP	Yes
— Data length, max.	2 kbyte; 1 472 bytes for UDP broadcast
— UDP multicast	Yes; Max. 5 multicast circuits
• DHCP	No
• SNMP	Yes
• DCP	Yes
• LLDP	Yes
Web server	
• HTTP	Yes; Standard and user pages
• HTTPS	Yes; Standard and user pages
PROFIBUS DP master	
 Number of connections, max. 	48; for the integrated PROFIBUS DP interface
Services	
— PG/OP communication	Yes
— S7 routing	Yes
— Data record routing	Yes
— Isochronous mode	Yes
— Equidistance	Yes
— Number of DP slaves	125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET

— Activation/deactivation of DP slaves	Yes
OPC UA	
Runtime license required	Yes
OPC UA-Server	Yes; Data access (read, write, subscribe), method call, custom address space, runtime license required
— Application authentication	Yes
— User authentication	"anonymous" or by user name & password
— Number of sessions, max.	64
 — Number of accessible variables, max. 	200 000
— Number of registerable nodes, max.	50 000
— Sampling time, min.	10 ms
— Send time, min.	10 ms
 Number of server methods, max. 	100
— Number of inputs/outputs per server	20
method, max.	
- Number of monitored items, max.	10 000; For 1 s sampling interval and 1 s send interval
Further protocols	
• MODBUS	Yes; MODBUS TCP
Media redundancy	
 Switchover time on line break, typ. 	200 ms; For MRP, bumpless for MRPD
 Number of stations in the ring, max. 	50
-	
Isochronous mode	
-	Yes; With minimum OB 6x cycle of 125 µs
Isochronous mode Isochronous operation (application synchronized up	Yes; With minimum OB 6x cycle of 125 µs Yes
Isochronous mode Isochronous operation (application synchronized up to terminal)	
Isochronous mode Isochronous operation (application synchronized up to terminal) Equidistance	
Isochronous mode Isochronous operation (application synchronized up to terminal) Equidistance S7 message functions	Yes
Isochronous mode Isochronous operation (application synchronized up to terminal) Equidistance S7 message functions Number of login stations for message functions, max.	Yes 32
Isochronous mode Isochronous operation (application synchronized up to terminal) Equidistance S7 message functions Number of login stations for message functions, max. Program alarms	Yes 32
Isochronous mode Isochronous operation (application synchronized up to terminal) Equidistance S7 message functions Number of login stations for message functions, max. Program alarms Number of simultaneously active program alarms	Yes 32 Yes
Isochronous mode Isochronous operation (application synchronized up to terminal) Equidistance S7 message functions Number of login stations for message functions, max. Program alarms Number of simultaneously active program alarms • Number of program alarms	Yes 32 Yes 1 000
Isochronous mode Isochronous operation (application synchronized up to terminal) Equidistance S7 message functions Number of login stations for message functions, max. Program alarms Number of simultaneously active program alarms • Number of program alarms • Number of alarms for system diagnostics • Number of alarms for motion technology	Yes 32 Yes 1 000 200
Isochronous mode Isochronous operation (application synchronized up to terminal) Equidistance S7 message functions Number of login stations for message functions, max. Program alarms Number of simultaneously active program alarms • Number of program alarms • Number of alarms for system diagnostics • Number of alarms for motion technology objects	Yes 32 Yes 1 000 200
Isochronous mode Isochronous operation (application synchronized up to terminal) Equidistance S7 message functions Number of login stations for message functions, max. Program alarms Number of simultaneously active program alarms Number of program alarms Number of alarms for system diagnostics Number of alarms for motion technology objects Test commissioning functions	Yes 32 Yes 1 000 200 160 Yes; Parallel online access possible for up to 10 engineering
Isochronous mode Isochronous operation (application synchronized up to terminal) Equidistance S7 message functions Number of login stations for message functions, max. Program alarms Number of simultaneously active program alarms • Number of program alarms • Number of alarms for system diagnostics • Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering)	Yes 32 Yes 1 000 200 160 Yes; Parallel online access possible for up to 10 engineering systems
Isochronous mode Isochronous operation (application synchronized up to terminal) Equidistance S7 message functions Number of login stations for message functions, max. Program alarms Number of simultaneously active program alarms • Number of program alarms • Number of alarms for system diagnostics • Number of alarms for motion technology objects Test commission (Team Engineering) Status block	Yes 32 Yes 1 000 200 160 Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients)
Isochronous mode Isochronous operation (application synchronized up to terminal) Equidistance S7 message functions Number of login stations for message functions, max. Program alarms Number of simultaneously active program alarms • Number of program alarms • Number of program alarms • Number of alarms for system diagnostics • Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step	Yes 32 Yes 1 000 200 160 Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No

• Variables	Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
• Number of variables, max.	
— of which status variables, max.	200; per job
— of which control variables, max.	200; per job
Forcing	
 Forcing, variables 	Peripheral inputs/outputs
 Number of variables, max. 	200
Diagnostic buffer	
• present	Yes
• Number of entries, max.	3 200
— of which powerfail-proof	1 000
Traces	
 Number of configurable Traces 	8; Up to 512 KB of data per trace are possible
Interrupts/diagnostics/status information	
Diagnostics indication LED	
RUN/STOP LED	Yes
• ERROR LED	Yes
MAINT LED	Yes
 Connection display LINK TX/RX 	Yes
Supported technology objects	
Motion Control	Yes; Note: The number of axes affects the cycle time of the PLC
Motion Control	program; selection guide via the TIA Selection Tool or SIZER
Motion ControlNumber of available Motion Control resources	
Motion Control	program; selection guide via the TIA Selection Tool or SIZER
 Motion Control Number of available Motion Control resources for technology objects (except cam disks) 	program; selection guide via the TIA Selection Tool or SIZER
 Motion Control Number of available Motion Control resources for technology objects (except cam disks) Required Motion Control resources 	program; selection guide via the TIA Selection Tool or SIZER 10 240
 Motion Control Number of available Motion Control resources for technology objects (except cam disks) Required Motion Control resources — per speed-controlled axis 	program; selection guide via the TIA Selection Tool or SIZER 10 240 40
 Motion Control Number of available Motion Control resources for technology objects (except cam disks) Required Motion Control resources per speed-controlled axis per positioning axis 	program; selection guide via the TIA Selection Tool or SIZER 10 240 40 80
 Motion Control Number of available Motion Control resources for technology objects (except cam disks) Required Motion Control resources per speed-controlled axis per positioning axis per synchronous axis 	program; selection guide via the TIA Selection Tool or SIZER 10 240 40 80 160
 Motion Control Number of available Motion Control resources for technology objects (except cam disks) Required Motion Control resources per speed-controlled axis per positioning axis per synchronous axis per external encoder 	program; selection guide via the TIA Selection Tool or SIZER 10 240 40 80 160 80
 Motion Control Number of available Motion Control resources for technology objects (except cam disks) Required Motion Control resources per speed-controlled axis per positioning axis per synchronous axis per external encoder per output cam 	program; selection guide via the TIA Selection Tool or SIZER 10 240 40 80 160 80 20
 Motion Control Number of available Motion Control resources for technology objects (except cam disks) Required Motion Control resources per speed-controlled axis per positioning axis per synchronous axis per external encoder per output cam per cam track 	program; selection guide via the TIA Selection Tool or SIZER 10 240 40 80 160 80 20 160
 Motion Control Number of available Motion Control resources for technology objects (except cam disks) Required Motion Control resources per speed-controlled axis per positioning axis per positioning axis per synchronous axis per external encoder per output cam per cam track per probe 	program; selection guide via the TIA Selection Tool or SIZER 10 240 40 80 160 80 20 160
Motion Control Number of available Motion Control resources for technology objects (except cam disks) Required Motion Control resources	program; selection guide via the TIA Selection Tool or SIZER 10 240 40 80 160 80 20 160 40
 Motion Control Number of available Motion Control resources for technology objects (except cam disks) Required Motion Control resources per speed-controlled axis per positioning axis per positioning axis per external encoder per output cam per cam track per probe Positioning axis Number of positioning axes at motion 	program; selection guide via the TIA Selection Tool or SIZER 10 240 40 80 160 80 20 160 40
Motion Control • Number of available Motion Control resources for technology objects (except cam disks) • Required Motion Control resources — per speed-controlled axis — per positioning axis — per synchronous axis — per output cam — per probe • Positioning axis	program; selection guide via the TIA Selection Tool or SIZER 10 240 40 80 160 80 20 160 40
Motion Control • Number of available Motion Control resources for technology objects (except cam disks) • Required Motion Control resources — per speed-controlled axis — per positioning axis — per synchronous axis — per external encoder — per output cam — per probe • Positioning axis — per output cam — per probe • Number of positioning axes at motion control cycle of 4 ms (typical value) — Number of positioning axes at motion	program; selection guide via the TIA Selection Tool or SIZER 10 240 40 80 160 80 20 160 40
Motion Control • Number of available Motion Control resources for technology objects (except cam disks) • Required Motion Control resources — per speed-controlled axis — per positioning axis — per synchronous axis — per external encoder — per cam track — per probe • Positioning axis — number of positioning axes at motion control cycle of 4 ms (typical value) — Number of positioning axes at motion control cycle of 8 ms (typical value)	program; selection guide via the TIA Selection Tool or SIZER 10 240 40 80 160 80 20 160 40
Motion Control • Number of available Motion Control resources for technology objects (except cam disks) • Required Motion Control resources — per speed-controlled axis — per positioning axis — per output cam — per probe • Positioning axis — per probe • Number of positioning axes at motion control cycle of 4 ms (typical value) — Number of positioning axes at motion control cycle of 8 ms (typical value)	program; selection guide via the TIA Selection Tool or SIZER 10 240 40 80 160 80 20 160 40 128

Counting and measuring	
High-speed counter	Yes
Ambient conditions	
Ambient temperature during operation	A 10
 horizontal installation, min. 	0 °C
 horizontal installation, max. 	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off
 vertical installation, min. 	0 °C
 vertical installation, max. 	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off
Ambient temperature during storage/transportation	
• min.	-40 °C
● max.	70 °C
Configuration Programming	
Programming language	
— LAD	Yes
	Yes
— FBD	Yes
— STL	
— SCL	Yes
— GRAPH	Yes
Know-how protection	
 User program protection/password protection 	Yes
Copy protection	Yes
Block protection	Yes
Access protection	
 Password for display 	Yes
 Protection level: Write protection 	Yes
 Protection level: Read/write protection 	Yes
 Protection level: Complete protection 	Yes
Cycle time monitoring	
lower limit	adjustable minimum cycle time
• upper limit	adjustable maximum cycle time
Dimensions	
Width	175 mm
Height	147 mm
Depth	129 mm
Weights	
Weight, approx.	1 988 g
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