SIEMENS

Data sheet

6ES7517-3FP00-0AB0

SIMATIC S7-1500F, CPU 1517F-3 PN/DP, Central processing unit with Work memory 3 MB for Program and 8 MB for data, 1st interface: PROFINET IRT with 2-port switch, 2nd interface: PROFINET RT, 3rd interface: PROFIBUS, 2 ns bit performance, SIMATIC Memory Card required



General information	
Product type designation	CPU 1517F-3PN/DP
HW functional status	FS04
Firmware version	V2.5
Engineering with	
 STEP 7 TIA Portal configurable/integrated as of version 	V15 (FW V2.5) / V13 Update 3 (FW V1.6) or higher
Configuration control	
via dataset	Yes
Display	
Screen diagonal [cm]	6.1 cm
Control elements	
Number of keys	6
Mode selector switch	1
Supply voltage	
Type of supply voltage	24 V DC
permissible range, lower limit (DC)	19.2 V

permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	100
Mains/voltage failure stored energy time	5 ms
• Repeat rate, min.	1/s
- Repeat rate, min.	
Input current	
Current consumption (rated value)	1.55 A
Inrush current, max.	2.4 A; Rated value
l²t	0.02 A²·s
Power	
Infeed power to the backplane bus	12 W
Power consumption from the backplane bus	30 W
(balanced)	
Power loss	
Power loss Power loss, typ.	24 W
Memory	
Number of slots for SIMATIC memory card	1
SIMATIC memory card required	Yes
Work memory	
integrated (for program)	3 Mbyte
• integrated (for data)	8 Mbyte
Load memory	
Plug-in (SIMATIC Memory Card), max.	32 Gbyte
Backup	
maintenance-free	Yes
CPU processing times	
for bit operations, typ.	2 ns
for word operations, typ.	3 ns
for fixed point arithmetic, typ.	3 ns
for floating point arithmetic, typ.	12 ns
CPU-blocks	
Number of elements (total)	10 000; Blocks (OB, FB, FC, DB) and UDTs
DB	10 000, Blooke (02, 12, 10, 22) and 02 10
Number range	1 60 999; subdivided into: number range that can be used by
- Number range	the user: 1 59 999, and number range of DBs created via SFC
	86: 60 000 60 999
• Size, max.	8 Mbyte; For non-optimized block accesses, the max. size of the DB is 64 KB
FB	
Number range	0 65 535
• Size, max.	1 Mbyte

FC	
Number range	0 65 535
• Size, max.	1 Mbyte
OB	
● Size, max.	1 Mbyte
 Number of free cycle OBs 	100
 Number of time alarm OBs 	20
 Number of delay alarm OBs 	20
 Number of cyclic interrupt OBs 	20; With minimum OB 3x cycle of 100 μs
 Number of process alarm OBs 	50
 Number of DPV1 alarm OBs 	3
 Number of isochronous mode OBs 	2
Number of technology synchronous alarm OBs	2
Number of startup OBs	100
 Number of asynchronous error OBs 	4
 Number of synchronous error OBs 	2
 Number of diagnostic alarm OBs 	1
Nesting depth	
• per priority class	24; Up to 8 possible for F-blocks
Counters, timers and their retentivity S7 counter	
• Number	2 048
Retentivity	2010
— adjustable	Yes
IEC counter	
• Number	Any (only limited by the main memory)
Retentivity	7 my (emy ministration of the main memory)
— adjustable	Yes
S7 times	
• Number	2 048
Retentivity	
— adjustable	Yes
IEC timer	
• Number	Any (only limited by the main memory)
Data areas and their retentivity	700 librator Associable and the first transfer of the first transf
Retentive data area (incl. timers, counters, flags), max.	768 kbyte; Available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 700 KB
Extended retentive data area (incl. timers, counters, flags), max.	8 Mbyte; When using PS 60W 24/48/60V DC HF
Flag	

Number of clock memories	8; 8 clock memory bit, grouped into one clock memory byte
Data blocks	
Retentivity adjustable	Yes
Retentivity preset	No
Local data	
● per priority class, max.	64 kbyte; max. 16 KB per block
Address area	
Number of IO modules	16 384; max. number of modules / submodules
I/O address area	
• Inputs	32 kbyte; All inputs are in the process image
Outputs	32 kbyte; All outputs are in the process image
per integrated IO subsystem	
— Inputs (volume)	16 kbyte; 16 KB via the integrated PROFINET IO interface, 8 KB via the integrated DP interface
— Outputs (volume)	16 kbyte; 16 KB via the integrated PROFINET IO interface, 8 KB via the integrated DP interface
per CM/CP	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
Subprocess images	
Number of subprocess images, max.	32
Hardware configuration	
Number of distributed IO systems	64; A distributed I/O system is characterized not only by the
	integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS- i master modules or links (e.g. IE/PB-Link)
Number of DP masters	
integrated	1
• Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Number of IO Controllers	
• integrated	2
• Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Rack	
Modules per rack, max.	32; CPU + 31 modules
 Number of lines, max. 	1
PtP CM	
Number of PtP CMs	the number of connectable PtP CMs is only limited by the number of available slots
Time of day	
Clock	

Plackup time Backup time Deviation per day, max. Deviation per day. Devia		
Operating hours counter Number Number Number Number Number Services - PG//OP communication -	• Type	Hardware clock
Operating hours counter	·	
Number 16 Clock synchronization • supported Yes • to DP, master Yes • in AS, master Yes • in AS, stave Yes • on Ethernet via NTP Yes Number of PROFINET Interfaces 2 Number of PROFIBUS interfaces 1 Interface Number of PROFIBUS interfaces 1 Interface 1		10 s; Typ.: 2 s
Clock synchronization supported to DP, master in AS, master ves on Ethernet via NTP Interfaces Number of PROFINET interfaces Number of PROFINET interfaces 1. Interface types Number of ports interface types Number of ports interface types Number of ports interface types Number of PROFINET interfaces 1. Interface types Number of ports Interface types Number of connectable IO Devices, max. Interface types Yes Number of connectable IO Devices, max. Interface types Yes Number of connectable IO Devices, max. Interface types Yes Number of connectable IO Devices, max. Interface Yes Number of connectable IO Devices, max.	Operating hours counter	
supported to DP, master to ADP, master in AS, master in AS, slave ves on Ethernet via NTP Yes Interfaces Number of PROFINET interfaces 2 Number of PROFIBUS interfaces 1 1. Interface Interface types Number of ports integrated switch Rul 45 (Ethernet) PROFINET IO Controller PROFINET IO Device PROFINET IO Device SIMATIC communication Ves SIMATIC communication Ves Web server Media redundancy PROFINET IO Controller Web server Media redundancy Yes; MRP Automanager according to IEC 62439-2 Edition 2.0 PROFINET IO Controller Services PROFINET IO Controller Yes SIMATIC communication Yes Web server Yes Media redundancy Yes; MRP Automanager according to IEC 62439-2 Edition 2.0 PROFINET IO Controller Services PROFINET IO Controller Services -PG/OP communication Yes -Iscotronous mode -IRT Yes -IRT Yes -IRT Yes -IRT -IRT Yes -IRT		16
• to DP, master • in AS, master • in AS, slave • on Ethernet via NTP Ves	Clock synchronization	
in AS, master in AS, slave ves ves in AS, slave ves ves in AS, slave ves ves in AS, slave ves in AS, slave ves ves in AS, slave ves ves in AS, slave ves ves ves ves ves ves ves ves ves v	• supported	
in AS, slave on Ethernet via NTP Interfaces Number of PROFINET interfaces 2 Number of PROFIBUS interfaces 1 I. Interface Interface Interface Interface yes integrated switch RJ 45 (Ethernet) Protocols IP protocol PROFINET IO Controller PROFINET IO Device SIMATIC communication Ves SIMATIC communication Veb server Media redundancy PROFINET IO Controller Services PROFINET IO Controller Yes SIMATIC communication Yes Open IE communication Yes PROFINET IO Controller Services PROFONET IO Controller Services PROFINET IO Controller Services PROFINET IO Controller Services PROFINET IO Controller Services PROFINET IO CONTROLLER IN THE MINISTROLLER IN TH	• to DP, master	Yes
• on Ethernet via NTP Interfaces Number of PROFINET interfaces 2 Number of PROFIBUS interfaces 1 1. Interface Interface Interface Interface types • Number of ports 2 • integrated switch Yes Yes; X1 Protocols • IP protocol Yes; IPv4 • PROFINET IO Controller Yes • SIMATIC communication Yes • SIMATIC communication Yes • Web server Yes • Media redundancy Yes; MRP Automanager according to IEC 62439-2 Edition 2.0 PROFINET IO Controller Services — PG/OP communication Yes — Lisochronous mode Yes — Open IE communication Yes — IRT Yes — MRP Yes; As MRP redundancy manager and/or MRP client; max. number of devices in the ring; 50 Yes; Requirement: IRT — PROFlenergy — Prioritized startup — Proficitzed startup — Number of connectable IO Devices, max. 512; In total, up to 1 000 distributed I/O devices can be connected	● in AS, master	Yes
Interfaces Number of PROFINET interfaces 2 Number of PROFIBUS interfaces 1 I. Interface Interface Interface types • Number of ports • integrated switch • RJ 45 (Ethernet) Protocols • IP protocol • PROFINET IO Controller • PROFINET IO Device • SIMATIC communication • Open IE communication • Web server • Media redundancy PROFINET IO Controller Services — PG/OP communication Yes — PG/OP communication Yes — PG/OP communication Yes — PG/OP communication Yes — Name — Name — Name — Name — Name — Name — Open IE communication — Yes — Open IE communication — Yes — RRP — Name	• in AS, slave	Yes
Number of PROFINET interfaces Number of PROFIBUS interfaces 1. Interface Interface types Number of ports Integrated switch RJ 45 (Ethernet) Protocols Protocols PROFINET IO Controller PROFINET IO Device SIMATIC communication Wes Nedia redundancy PROFINET IO Controller Wes RHOP Grown Media redundancy PROFINET IO Controller Services PG/OP communication Yes PG/OP communication Yes PG/OP communication Yes Nedia redundancy PROFINET IO Controller Services PG/OP communication Yes PG/OP communication Yes Nes PG/OP communication Yes PSF routing Pes Nes Nes PG/OP communication Yes PSF routing Yes Nes Nes Nes Nes PG/OP communication Yes PG/OP communication Yes PSF routing Yes Nes PG/OP communication Yes PG/OP communication Yes PSF redundancy manager and/or MRP client; max. number of devices in the ring: 50 Yes; Requirement: IRT PROFINET IO Controller PROFInergy PROFINET OD Ves; Max. 32 PROFINET devices Number of connectable IO Devices, max.	• on Ethernet via NTP	Yes
Number of PROFIBUS interfaces 1		
Interface bytes Number of ports Interface types Number of ports Interface types Interface types Number of ports Interface types Interface		
Interface types Number of ports Integrated switch Integrated swit	Number of PROFIBUS interfaces	1
Number of ports integrated switch RJ 45 (Ethernet) Protocols IP protocol IP protocol PROFINET IO Controller Services PG/OP communication Services PG/OP communication Yes PServices PG/OP communication Yes PServices PG/OP communication Yes PServices PServices PG/OP communication Yes PServices PServices PG/OP communication Yes PServices PServices PServices PG/OP communication Yes PServices		
integrated switch RJ 45 (Ethernet) Protocols IP protocol PROFINET IO Controller PROFINET IO Device SiMATIC communication Web server Media redundancy PROFINET IO Controller Services PROFOR Communication Yes PROFINET IO Controller Services PROFOR Communication Yes PROFINET IO Controller Services PROFOR Communication Yes PROFINET IO Controller Services PROFOR Communication Yes PROFINET IO Controller Services PROFOR Communication Yes PROFOR Communication Yes PROFINET COMMUNICAT		
RJ 45 (Ethernet) Protocols IP protocol PROFINET IO Controller PROFINET IO Device PROFINET IO Device SIMATIC communication Pes Popen IE communication Web server Media redundancy PROFINET IO Controller Services PROFONET IO Controller	Number of ports	2
Protocols IP protocol PROFINET IO Controller PROFINET IO Device PROFINET IO Device SIMATIC communication Pes Web server Media redundancy PROFINET IO Controller Services PROFINET IO Communication Yes Services PROFINET IO Controller Yes Prioritized startup Prioritized startup Prioritized startup Number of connectable IO Devices, max. Start In total, up to 1 000 distributed I/O devices can be connected	• integrated switch	
IP protocol PROFINET IO Controller PROFINET IO Device PROFINET IO Device SIMATIC communication Pess Open IE communication Yes Media redundancy PROFINET IO Controller Services PG/OP communication Yes PG/OP communication Yes Popen IE communication Yes PS routing Pess Pess Popen IE communication Yes Profile communication Yes; As MRP redundancy manager and/or MRP client; max. number of devices in the ring: 50 PROFIlenergy Prioritized startup Profilized startup Startup Yes; Max. 32 PROFINET devices SIMATIC PROFILE Communication Yes Profile startup Yes; Max. 32 PROFINET devices SIMATIC PROFILE START Yes Profile startup Yes; Max. 32 PROFINET devices SIMATIC START Yes Profile startup Yes; Max. 32 PROFINET devices SIMATIC START Yes PROFILE START Yes PROFILE START Yes Profile startup Yes; Max. 32 PROFINET devices SIMATIC START Yes PROFILE START YES PROFI	• RJ 45 (Ethernet)	Yes; X1
 PROFINET IO Controller PROFINET IO Device Yes SIMATIC communication Open IE communication Web server Media redundancy PROFINET IO Controller Services PG/OP communication Yes Services PG/OP communication Yes Sorvices Peg/OP communication Yes Sorvices PROFI communication Yes Yes — MRP Yes; As MRP redundancy manager and/or MRP client; max. number of devices in the ring: 50 Yes; Requirement: IRT PROFI communication Yes; Requirement: IRT Yes PROFI client; max. number of devices to the ring: 50 Yes; Requirement: IRT Yes MRPD Yes; Max. 32 PROFINET devices Number of connectable IO Devices, max. 512; In total, up to 1 000 distributed I/O devices can be connected 	Protocols	
PROFINET IO Device SIMATIC communication Yes Open IE communication Yes Meb server Media redundancy Yes; MRP Automanager according to IEC 62439-2 Edition 2.0 PROFINET IO Controller Services — PG/OP communication — S7 routing — Isochronous mode — Open IE communication — IRT — MRP — MRP — Yes; As MRP redundancy manager and/or MRP client; max. number of devices in the ring: 50 — MRPD — PROFIenergy — Prioritized startup — Profined as Max. 32 PROFINET devices — Number of connectable IO Devices, max. 512; In total, up to 1 000 distributed I/O devices can be connected	IP protocol	Yes; IPv4
 SIMATIC communication Open IE communication Web server Media redundancy Yes; MRP Automanager according to IEC 62439-2 Edition 2.0 PROFINET IO Controller Services PG/OP communication S7 routing Isochronous mode Open IE communication Yes IRT MRP MRP Yes; As MRP redundancy manager and/or MRP client; max. number of devices in the ring: 50 MRPD PROFIenergy Prioritized startup Number of connectable IO Devices, max. 512; In total, up to 1 000 distributed I/O devices can be connected 	 PROFINET IO Controller 	Yes
 Open IE communication Web server Media redundancy Yes; MRP Automanager according to IEC 62439-2 Edition 2.0 PROFINET IO Controller Services PG/OP communication S7 routing Isochronous mode Open IE communication Yes IRT MRP MRP Yes; As MRP redundancy manager and/or MRP client; max. number of devices in the ring: 50 MRPD PROFlenergy Prioritized startup Number of connectable IO Devices, max. 512; In total, up to 1 000 distributed I/O devices can be connected 	PROFINET IO Device	Yes
 ◆ Web server ◆ Media redundancy Yes; MRP Automanager according to IEC 62439-2 Edition 2.0 PROFINET IO Controller Services PG/OP communication S7 routing Isochronous mode Open IE communication Yes Open IE communication Yes IRT MRP Yes; As MRP redundancy manager and/or MRP client; max. number of devices in the ring: 50 MRPD Yes; Requirement: IRT PROFlenergy Prioritized startup Number of connectable IO Devices, max. 512; In total, up to 1 000 distributed I/O devices can be connected	 SIMATIC communication 	Yes
Media redundancy PROFINET IO Controller Services - PG/OP communication - S7 routing - Isochronous mode - Open IE communication - IRT - MRP - MRP - MRPD - MRPD - PROFlenergy - Prioritized startup - Number of connectable IO Devices, max. Yes; MRP Automanager according to IEC 62439-2 Edition 2.0 Yes Yes Yes Yes Yes Yes Yes Ye	 Open IE communication 	Yes
PROFINET IO Controller Services - PG/OP communication Yes - S7 routing Yes - Isochronous mode Yes - Open IE communication Yes - IRT Yes - MRP Yes; As MRP redundancy manager and/or MRP client; max. number of devices in the ring: 50 - MRPD Yes; Requirement: IRT - PROFlenergy Yes - Prioritized startup Yes; Max. 32 PROFINET devices - Number of connectable IO Devices, max. 512; In total, up to 1 000 distributed I/O devices can be connected	• Web server	Yes
Services - PG/OP communication Yes - S7 routing Yes - Isochronous mode Yes - Open IE communication Yes - IRT Yes - MRP Yes; As MRP redundancy manager and/or MRP client; max. number of devices in the ring: 50 - MRPD Yes; Requirement: IRT - PROFlenergy Yes - Prioritized startup Yes; Max. 32 PROFINET devices - Number of connectable IO Devices, max. 512; In total, up to 1 000 distributed I/O devices can be connected	Media redundancy	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0
 — PG/OP communication — S7 routing — Isochronous mode — Open IE communication — IRT — MRP — MRP — Wes; As MRP redundancy manager and/or MRP client; max. number of devices in the ring: 50 — MRPD — Yes; Requirement: IRT — PROFlenergy — Prioritized startup — Number of connectable IO Devices, max. 512; In total, up to 1 000 distributed I/O devices can be connected 	PROFINET IO Controller	
 S7 routing Isochronous mode Open IE communication IRT MRP MRP Tedundancy manager and/or MRP client; max. number of devices in the ring: 50 MRPD MRPD PROFlenergy Prioritized startup Number of connectable IO Devices, max. 512; In total, up to 1 000 distributed I/O devices can be connected 	Services	
 — Isochronous mode — Open IE communication — IRT — MRP — MRPD — MRPD — Wes; As MRP redundancy manager and/or MRP client; max. number of devices in the ring: 50 — MRPD — Yes; Requirement: IRT — PROFlenergy — Prioritized startup — Number of connectable IO Devices, max. 512; In total, up to 1 000 distributed I/O devices can be connected 	— PG/OP communication	Yes
 Open IE communication IRT MRP MRP redundancy manager and/or MRP client; max. number of devices in the ring: 50 MRPD MRPD Yes; Requirement: IRT PROFlenergy Prioritized startup Number of connectable IO Devices, max. Yes 512; In total, up to 1 000 distributed I/O devices can be connected	— S7 routing	Yes
 — IRT — MRP — Ves; As MRP redundancy manager and/or MRP client; max. number of devices in the ring: 50 — MRPD — PROFlenergy — Prioritized startup — Number of connectable IO Devices, max. Yes Yes; Max. 32 PROFINET devices 512; In total, up to 1 000 distributed I/O devices can be connected	— Isochronous mode	Yes
 MRP Yes; As MRP redundancy manager and/or MRP client; max. number of devices in the ring: 50 MRPD Yes; Requirement: IRT PROFlenergy Prioritized startup Number of connectable IO Devices, max. Yes; Max. 32 PROFINET devices 512; In total, up to 1 000 distributed I/O devices can be connected 	— Open IE communication	Yes
number of devices in the ring: 50	— IRT	Yes
 — PROFlenergy — Prioritized startup — Number of connectable IO Devices, max. Yes Yes; Max. 32 PROFINET devices 512; In total, up to 1 000 distributed I/O devices can be connected 	— MRP	
 — Prioritized startup — Number of connectable IO Devices, max. Yes; Max. 32 PROFINET devices 512; In total, up to 1 000 distributed I/O devices can be connected 	— MRPD	Yes; Requirement: IRT
— Number of connectable IO Devices, max. 512; In total, up to 1 000 distributed I/O devices can be connected	— PROFlenergy	Yes
— Number of connectable IO Devices, max. 512; In total, up to 1 000 distributed I/O devices can be connected	— Prioritized startup	Yes; Max. 32 PROFINET devices
	— Number of connectable IO Devices, max.	

— Of which IO devices with IRT, max.	64
 Number of connectable IO Devices for RT, 	512
max.	
— of which in line, max.	512
— Number of IO Devices that can be	8; in total across all interfaces
simultaneously activated/deactivated, max.	
Number of IO Devices per tool, max.	
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for IRT	
— for send cycle of 250 μs	250 μs to 4 ms
— for send cycle of 500 μs	500 μs to 8 ms
— for send cycle of 1 ms	1 ms to 16 ms
— for send cycle of 2 ms	2 ms to 32 ms
— for send cycle of 4 ms	4 ms to 64 ms
 With IRT and parameterization of "odd" send cycles 	Update time = set "odd" send clock (any multiple of 125 μ s: 375 μ s, 625 μ s 3 875 μ s)
Update time for RT	
— for send cycle of 250 μs	250 μs to 128 ms
— for send cycle of 500 μs	500 μs to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms	4 ms to 512 ms
PROFINET IO Device	
Services	
— PG/OP communication	Yes
— S7 routing	Yes
— Isochronous mode	No
— Open IE communication	Yes
— IRT	Yes
— MRP	Yes
— MRPD	Yes; Requirement: IRT
— PROFlenergy	Yes
— Shared device	Yes
 Number of IO Controllers with shared device, max. 	4
— Asset management record	Yes; Per user program
2. Interface	
Interface types	
Number of ports	1
• integrated switch	No

• RJ 45 (Ethernet)	Yes; X2
Protocols	
IP protocol	Yes; IPv4
 PROFINET IO Controller 	Yes
PROFINET IO Device	Yes
 SIMATIC communication 	Yes
Open IE communication	Yes
Web server	Yes
Media redundancy	No
PROFINET IO Controller	
Services	
— PG/OP communication	Yes
— S7 routing	Yes
— Isochronous mode	No
— Open IE communication	Yes
— IRT	No
— MRP	No
— MRPD	No
— PROFlenergy	Yes
 Prioritized startup 	No
— Number of connectable IO Devices, max.	128; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
 Number of connectable IO Devices for RT, max. 	128
— of which in line, max.	128
 Number of IO Devices that can be simultaneously activated/deactivated, max. 	8; in total across all interfaces
 Number of IO Devices per tool, max. 	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for RT	
— for send cycle of 1 ms	1 ms to 512 ms
PROFINET IO Device	
Services	
— PG/OP communication	Yes
— S7 routing	Yes
— Isochronous mode	No
— Open IE communication	Yes
— IRT	No
— MRP	No
— MRPD	No

— PROFlenergy	Yes
— Prioritized startup	No
— Shared device	Yes
 Number of IO Controllers with shared device, max. 	4
Asset management record	Yes; Per user program

3. Interface	
Interface types	
Number of ports	1
• RS 485	Yes; X3
Protocols	
PROFIBUS DP master	Yes
 PROFIBUS DP slave 	No
SIMATIC communication	Yes
Interface types	
RJ 45 (Ethernet)	
• 100 Mbps	Yes

RJ 45 (Ethernet)	
• 100 Mbps	Yes
 Autonegotiation 	Yes
Autocrossing	Yes
 Industrial Ethernet status LED 	Yes
RS 485	
Transmission rate, max.	12 Mbit/s

Protocols	
Number of connections	
Number of connections, max.	320; via integrated interfaces of the CPU and connected CPs / CMs
 Number of connections reserved for ES/HMI/web 	10
 Number of connections via integrated interfaces 	160
 Number of S7 routing paths 	64; in total, only 16 S7-Routing connections are supported via PROFIBUS
PROFINET IO Controller	
Services	
— PG/OP communication	Yes
— S7 routing	Yes

Services	
— PG/OP communication	Yes
— S7 routing	Yes
— Isochronous mode	Yes
— Open IE communication	Yes
— IRT	Yes
— PROFlenergy	Yes
— Prioritized startup	Yes; Max. 32 PROFINET devices

— Number of connectable IO Devices, max.	128; In total, up to 512 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
— Of which IO devices with IRT, max.	64
 Number of connectable IO Devices for RT, max. 	128
— of which in line, max.	128
 Number of IO Devices that can be 	8; in total across all interfaces
simultaneously activated/deactivated, max.	
 Number of IO Devices per tool, max. 	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Redundancy mode	
● MRP	Yes; As MRP redundancy manager and/or MRP client; max. number of devices in the ring: 50
• MRPD	Yes; Requirement: IRT
SIMATIC communication	
S7 communication, as server	Yes
 S7 communication, as client 	Yes
 User data per job, max. 	See online help (S7 communication, user data size)
Open IE communication	
• TCP/IP	Yes
— Data length, max.	64 kbyte
 several passive connections per port, 	Yes
supported	
• ISO-on-TCP (RFC1006)	Yes
— Data length, max.	64 kbyte
• UDP	Yes
— Data length, max.	2 kbyte; 1 472 bytes for UDP broadcast
— UDP multicast	Yes; Max. 5 multicast circuits
• DHCP	No
• SNMP	Yes
• DCP	Yes
• LLDP	Yes
Web server	
• HTTP	Yes; Standard and user pages
• HTTPS	Yes; Standard and user pages
PROFIBUS DP master	
Number of connections, max.	48; for the integrated PROFIBUS DP interface
Services	
— PG/OP communication	Yes
— S7 routing	Yes
 Data record routing 	Yes

— Isochronous mode	Yes
— Equidistance	Yes
— Number of DP slaves	125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
 Activation/deactivation of DP slaves 	Yes
OPC UA	
OPC UA-Server	Yes; Data access (read, write, subscribe), method call, custom address space
 Application authentication 	Yes
 User authentication 	"anonymous" or by user name & password
 Number of sessions, max. 	64
 Number of accessible variables, max. 	200 000
 Number of registerable nodes, max. 	50 000
— Sampling time, min.	10 ms
— Send time, min.	10 ms
 Number of server methods, max. 	100
 Number of inputs/outputs per server method, max. 	20
 Number of monitored items, max. 	10 000; For 1 s sampling interval and 1 s send interval
Further protocols	
• MODBUS	Yes; MODBUS TCP
Media redundancy	
Switchover time on line break, typ.	200 ms; For MRP, bumpless for MRPD
 Number of stations in the ring, max. 	50
Isochronous mode	
Isochronous operation (application synchronized up to terminal)	Yes; With minimum OB 6x cycle of 250 μs
Equidistance	Yes
S7 message functions	
Number of login stations for message functions, max.	32
Program alarms	Yes
Number of simultaneously active program alarms	
 Number of program alarms 	1 000
 Number of alarms for system diagnostics 	200
 Number of alarms for motion technology objects 	160
Test commissioning functions	
Joint commission (Team Engineering)	Yes; Parallel online access possible for up to 10 engineering systems
Status block	Yes; Up to 16 simultaneously (in total across all ES clients)
Single step	No
Number of breakpoints	20

Status/control	
Status/control variable	Yes
Variables	Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
 Number of variables, max. 	
— of which status variables, max.	200; per job
of which control variables, max.	200; per job
Forcing	
• Forcing, variables	Peripheral inputs/outputs
 Number of variables, max. 	200
Diagnostic buffer	
• present	Yes
 Number of entries, max. 	3 200
of which powerfail-proof	1 000
Traces	
Number of configurable Traces	8; Up to 512 KB of data per trace are possible
Interrupts/diagnostics/status information	
Diagnostics indication LED	
RUN/STOP LED	Yes
• ERROR LED	Yes
MAINT LED	Yes
 Connection display LINK TX/RX 	Yes
Supported technology objects	
Motion Control	Yes; Note: The number of axes affects the cycle time of the PLC
	program; selection guide via the TIA Selection Tool or SIZER
 Number of available Motion Control resources for technology objects (except cam disks) 	10 240
 Required Motion Control resources 	
— per speed-controlled axis	40
— per positioning axis	80
— per synchronous axis	160
— per external encoder	80
— per output cam	20
— per cam track	160
— per probe	40
 Positioning axis 	
 Number of positioning axes at motion 	70; At 40% CPU load due to Motion Control
control cycle of 4 ms (typical value)	
control cycle of 4 ms (typical value) — Number of positioning axes at motion control cycle of 8 ms (typical value)	128; At 40% CPU load due to Motion Control
control cycle of 4 ms (typical value) — Number of positioning axes at motion	128; At 40% CPU load due to Motion Control Yes; Universal PID controller with integrated optimization

PID_3Step	Yes; PID controller with integrated optimization for valves
PID-Temp	Yes; PID controller with integrated optimization for temperature
Counting and measuring	
High-speed counter	Yes

Highest safety class achievable in safety mode

PLe • Performance level according to ISO 13849-1 • SIL acc. to IEC 61508 SIL 3

Probability of failure (for service life of 20 years and repair time of 100 hours)

- Low demand mode: PFDavg in accordance with SIL3

< 2.00E-05

- High demand/continuous mode: PFH in

< 1.00E-09

accordance with SIL3

Ambient conditions

Ambient temperature during operation

0°C • horizontal installation, min. • horizontal installation, max.

60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off

0°C • vertical installation, min.

40 °C; Display: 40 °C, at an operating temperature of typically 40 vertical installation, max.

°C, the display is switched off

Ambient temperature during storage/transportation

-40 °C • min. 70 °C

Configuration

• max.

Programming

Programming language

Yes; incl. failsafe - LAD — FBD Yes; incl. failsafe Yes - STL

Yes - SCL Yes - GRAPH

Know-how protection

Yes • User program protection/password protection Yes Copy protection

Yes Block protection

Access protection

 Password for display Yes

Yes; Specific write protection both for Standard and for Failsafe • Protection level: Write protection

Yes • Protection level: Read/write protection Yes • Protection level: Complete protection

Cycle time monitoring		
• lower limit	adjustable minimum cycle time	
• upper limit	adjustable maximum cycle time	
Dimensions		
DIFFICIONS		
Width	175 mm	
Height	147 mm	
Depth	129 mm	
M. t. I. C.		
Weights		
Weight, approx.	1 978 g	
last modified:	08/18/2018	